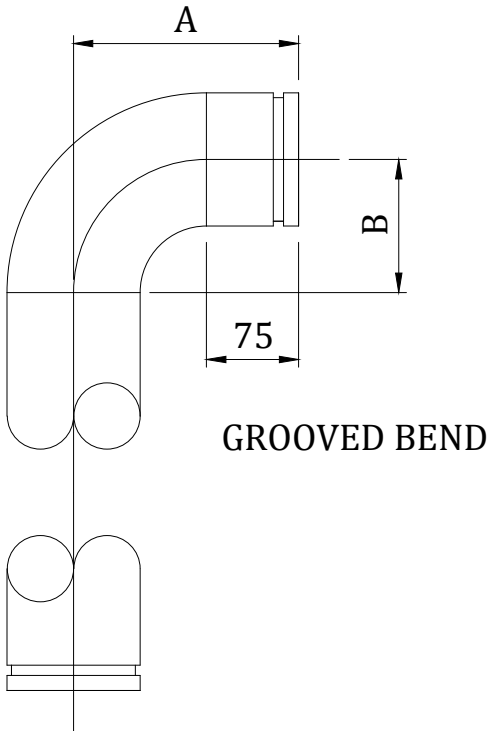


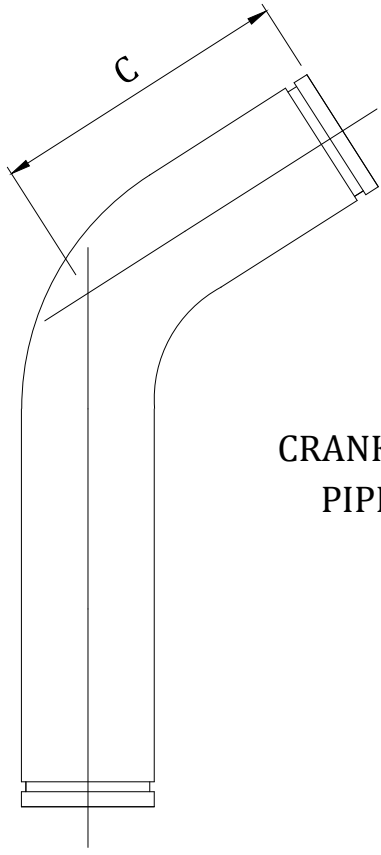
# PIPEWORK FABRICATION STANDARDS



GROOVED BEND

	PIPE SIZE				
	50	65	80	100	150
A	151	170	189	227	304
B	76	95	114	152	229

	PIPE SIZE					
	25	32	40	50	65	80
C	300	300	350	500	620	620



CRANKED PIPE

*Standard dimensions as supplied by Smethwick Pipework Fabricators.*